PRIME MILLWRIGHT & INDUSTRIAL SOLUTIONS

Barrie · Simcoe County & surrounding areas

Preventive Maintenance Program

Scheduled care for the machines your production depends on.

> **Fewer breakdowns.**
> **Planned costs.**
> **No surprises.**

A PM-only program. We inspect, lubricate, adjust and report — you decide what, if anything, gets fixed, and at what cost, before any extra work starts.

From $295	24/7	Free
per PM visit	mobile millwright service	30-min site walkthrough

Prime Millwright & Industrial Solutions · Barrie, Ontario
Phone: **437-989-2028** · Email: **primemillwrightsolutions@gmail.com** · Web: **primemillwright.com**
Weekly, bi-weekly & monthly PM visits

01 · WHY PREVENTIVE MAINTENANCE

Breakdowns are the most expensive way to maintain a machine

Most plants don’t lose money on maintenance. They lose it on the breakdown that maintenance would have prevented — idle operators, missed shipments, rush parts, overtime callouts, and a line that stops when it chooses to, not when you choose.

$10K–$50K
typical cost of ONE unplanned downtime event per hour for a small-to-mid-size manufacturer

42%
of unplanned downtime is caused by equipment failure

~35%
more per minute — the cost premium of unplanned downtime vs. planned downtime

What regular PM actually buys you

Fewer stoppages

Worn chains, dry bearings, loose hardware and slipping belts get caught while they are still small.

Longer equipment life

Correct lubrication, tension and alignment make a conveyor, gearbox or motor reach its rated life.

Planned spending

Learn what will need replacing — and when — instead of paying emergency rates on a Friday night.

One prevented breakdown usually pays for months of PM. A single avoided line stop — one afternoon of idle labour and one missed shipment — costs more than a full quarter of scheduled visits for most small plants.

PM does not promise zero breakdowns. It makes them rarer, smaller, and planned — and it means you are never blindsided by a failure you could have seen coming.

02 · WHAT'S INCLUDED

Every PM visit, on every machine on your list

Each scheduled visit follows the same checklist, tuned to your equipment. Nothing is skipped, and everything is written down.

Safety: we follow your site's lockout/tagout and safety procedures. Most PM work is done with machines running — a machine only stops when a specific task requires it.

Inspect

- Belts, chains & sprockets — wear, stretch, tension, alignment
- Bearings & housings — heat, noise, play, seal condition
- Motors, gearboxes & drives — vibration, temperature, mounting
- Guards, E-stops & safety devices — function tested
- Hydraulics & pneumatics — leaks, hoses, fittings, pressure
- Fasteners, couplings & structure — loose, cracked or missing hardware

Service & document

- **Lubricate** bearings, chains and grease points to spec
- **Adjust** belt/chain tension, tracking and alignment
- **Clean** debris and buildup from working areas
- **Test-run** equipment and confirm normal operation
- **Report** — written PM Findings Report after every visit

Equipment we cover

Conveyors & packaging lines · Motors, gearboxes & drives · Pumps & compressors · CNC machine mechanicals · Chains, sprockets & bearings · Palletizers & robot pick-and-place cells · Fans, dust collection & material handling

Your PM Findings Report — after every visit

Every visit ends with a short written report listing what we found, rated by urgency, with photos where useful:

- **Running normal:** Line 2 conveyor — chain tension adjusted, bearings lubricated.
- **Plan soon:** Line 2 drive sprocket teeth worn — plan replacement within 60 days. Quoted separately on approval.
- **Monitor:** Compressor intake filter loading up — recheck next visit.

The report is yours. It tells you what needs attention and when — and what it will cost if you want us to do it. Nothing is repaired or replaced during a PM visit unless you have approved it in advance.

03 · PLANS & PRICING

Pick your frequency. Pick your size. That’s the price.

Plans are priced by machine count and visit frequency. The per-visit price covers labour, travel within 1 hour of Barrie, and basic consumables (grease, oil, cleaning). **Repairs and replacement parts are never included** — see the work-order model on the extras page (page 5).

SMALL

1–10 machines

$295

per visit

~2-hour visit

Most popular

MEDIUM

11–25 machines

$545

per visit

~Half-day visit (4 hrs)

LARGE

26–50 machines

$995

per visit

~Full-day visit (8 hrs)

50+ machines? Custom quote after the free walkthrough.

Frequency	Visits / month	Small / month	Medium / month	Large / month
Monthly	1	**$295**	**$545**	**$995**
Bi-weekly (save 10% per visit)	2	**$530**	**$980**	**$1,790**
Weekly (save 15% per visit)	4	**$1,000**	**$1,850**	**$3,380**

Which frequency is right?

- **Weekly** — 2–3 shift lines, heavy-load conveyors, plants with no in-house maintenance.
- **Bi-weekly** — single-shift production, moderate-duty equipment.
- **Monthly** — light-duty or seasonal equipment, smaller shops.

Not sure? Start monthly — we’ll confirm the right frequency after the first two visits.

All prices CAD + HST. Billed monthly, due within 15 days of invoice. 3-month initial term (weekly plans: 6-month), then month-to-month — cancel with 30 days’ notice. Travel within 1 hour of Barrie included; beyond that quoted separately. Cancellations with less than 24 hours’ notice are billed at 50%.

04 · WHEN WE FIND SOMETHING

PM finds it. You decide what happens next.

A PM visit is inspection and routine service only. When the report flags something needing repair or replacement, here is exactly how it works:

1. **We report it.** The Findings Report describes the issue, its urgency (Urgent / Plan soon / Monitor), with a photo where useful.
2. **We quote it.** You get a written work order with a fixed labour estimate, plus the exact part number, spec and supplier — so you can order the part yourself. Can't order it? We'll try to arrange it (see rates below).
3. **You approve it.** Nothing is repaired or billed until you sign off on the work order.
4. **We do it — and document it.** The repair is logged in your next PM report, so your maintenance history stays complete.

Rates for extra work (PM plan members)

Item	Rate
Repair / corrective labour (scheduled work orders)	**$125 / hour**
Parts — you order them (recommended)	**Supplier's price — no markup**
Parts — if we arrange them	**Supplier invoice + 10% handling**
Emergency breakdown callout (members)	**$175 / hour**

Order the part on first priority. The repair can only be scheduled once the part is on hand — order it right away and tell us the expected delivery date. If we arrange the part, a 50% deposit on the part cost is due before we order it, and parts are non-refundable once ordered.

What PM does not include

- Repairs, part replacements, or any work beyond the PM checklist
- Replacement parts beyond basic consumables (grease, oil, cleaning)
- Work on machines not on the agreed PM list

The PM-only promise: your PM fee is never inflated by repair work you didn't approve. If we find it, we report it. If you want it fixed, you approve a written quote first. No surprises on the invoice — ever.

05 · GETTING STARTED & COMPANY DETAILS

Everything about Prime Millwright, on one page

Four steps to your first visit

1. **Free walkthrough (30 minutes).** We walk your floor, count the machines, and talk about what breaks. No obligation.
2. **Machine list + custom quote.** Written PM list and a quote at the standard plan rates — confirmed, not estimated.
3. **Pick your plan.** Choose size and frequency. We schedule your first visit and lock in your recurring slot.
4. **First visit + first report.** Full PM checklist, and your first Findings Report within 1 business day.

One accountable tech. The person who inspects your machines is the person who reports to you — no call-centre handoffs.

Transparent by design. PM-only billing, written quotes before extra work, and a report after every visit.

Company details

Prime Millwright & Industrial Solutions
Barrie, Ontario
Phone: **437-989-2028** (call or WhatsApp)
Email: **primemillwrightsolutions@gmail.com**
Web: **primemillwright.com**

Hours: 24/7 mobile service. Plan members get priority response when something breaks.
Service area: Barrie, Simcoe County & surrounding areas. Travel within 1 hour of Barrie included in PM plans; beyond that quoted separately.
Credentials: Licensed 433A Industrial Mechanic (Millwright), trained in lockout/tagout.

What to send us: photos or video of the problem, equipment nameplate, facility location, and a short description.

All services

Conveyor maintenance · Bearings & housings · Chains & sprockets · Breakdown support · Preventive maintenance · Parts identification · Electrical support (scope, licensing & authorization permitting) · CNC machine service · Robot pick & place support · Light welding & fabrication · Machine installation & relocation support · Guards, brackets & mechanical modifications · Mechanical assembly & repair

Book your free walkthrough today.
Call **437-989-2028** · Email **primemillwrightsolutions@gmail.com** · Web **primemillwright.com**

PM plans & pricing: page 4. Work-order model: page 5. Full terms: pages 4–5.